HYDROGEN ADSORPTION ON NICKEL SUPPORTED

ON ACTIVATED CARBON NANOFIBERS



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การดูดซับไฮโดรเจนบนเส้นใยคาร์บอนระดับนาโนเมตรที่ติดด้วยโลหะนิกเกิล



วิทยานิพนธ์นี้เป็นส่วนหนึ่งของการศึกษาตามหลักสูตรปริญญาวิทยาศาสตรมหาบัณฑิต สาขาวิชาเคมี มหาวิทยาลัยเทคโนโลยีสุรนารี ปีการศึกษา 2562

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ในวิทยานิพนธ์นี้ เส้นใยการ์บอนระคับนาโน (ACNF/PVP) ที่เตรียมโดยวิธีการการ์บอ ในซ์และการกระต้นทางเกมีของโพลีอะ<mark>ก</mark>ริโลใ<mark>น</mark>ไตรล์ (PAN)-โพลิไวนิลไพโรลิโคน(PVP) นาโน ้ใฟเบอร์ และเจือด้วย 5-20 wt. % นิ<mark>ลเก</mark>ิลถูกเส<mark>นอส</mark>ำหรับการดูดซับไฮโดรเจนที่อุณหภูมิห้อง ้ความสามารถในการดูคซับไฮโครเ<mark>จนสูงสุดถึง 2.12 wt.</mark> % H₂ ภายใต้ความคันไฮโครเจน 100 บาร์ และความสามารถในการกักเ<mark>ก็บเมื่อครบ 10</mark> รอบ มี<mark>ควา</mark>มจูเฉลี่ย 1.17 wt. % H₂ ภายใต้ความคัน ใฮโครเจน 50 บาร์ ถูกพบจากตัวอย่าง 5Ni-ACNF/PVP การคำนวณทางคอมพิวเตอร์และการ ทคลองยืนยันปฏิกิริยาระหว่างนิลเกิลและเฮเทอโรอะตอม ($E_b=826~kJ/mol$) ซึ่งนำไปสู่การกระจาย ้ตัวที่ดีของอนุภาคนิกเกิลระดับนาโน ผลลัพธ์นี้ช่วยเพิ่มพื้นที่ผิวของปฏิกิริยาสำหรับการดูคซับ ้ไฮโครเจนและป้องกันการรวมตัวของอนภาคนิลเกิลเมื่อการกักเก็บไฮโครเจน 10 รอบ พลังงานการ ้ดูคซับที่กำนวณได้กือ -88 kJ/mol H, แสดงถึงถักษณะการดูคซับทางเกมีที่แข็งแรง โดยมีระยะ พันธะนิลเกิลกับไฮโครเจนเฉลี่ย 1.71 อังสตรอง ยิ่งไปกว่านั้นผลการกำนวณประจุขังระบุว่า โลหะ นิลเกิลแบ่งปันอิเล็กตรอนให้กับไฮโครเจนเพื่อสร้างพันธะนิลเกิล-ไฮโครเจน (Ni-H) เนื่องจาก ้ไฮโดรเจนมีค่าอิเล็กโทรเนกาติวิตีมากขึ้น นอกจากนี้กลไกการดูคซับไฮโดรเจนไม่ได้เป็นเพียงการ ดูดซับทางเกมีของอะตอมไฮโครเจนที่ดูคซับไปยังอนุภาคนาโนของ Ni เท่านั้น แต่ยังรวมถึงการดูด ซับทางกายภาพและการรั่วไหลของไฮโครเจนอีกค้วย ดังนั้นประสิทธิภาพการดุคซับไฮโครเจนจึง ้สามารถปรับปรุงได้โดยการเพิ่มพื้นที่ผิว และการกระจายตัวของอนุภาคนิกเกิลระดับนาโนบน พื้นผิวการ์บอน

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NATTHAPORN THAWEELAP : HYDROGEN ADSORPTION ON NICKEL SUPPOERTED ON ACTIVATED CARBON NANOFIBERS. THESIS ADVISOR : ASSOC. PROF. RAPEE UTKE, Ph.D. 59 PP.

DISSOCIATIVE ADSORPTION/ HYDROGEN STORAGE/METAL DOPED CARBON/ REVERSIBILITY/ DFT CALCULATION/ FIRST-PRINCIPLE COMPUTATIONS.

In this thesis, activated carbon nanofibers (ACNF/PVP) prepared by carbonization and chemical activation of polyacrylonitrile (PAN)polyvinylpyrrolidone (PVP) electrospun nanofibers and doped with 5-20 wt. % Ni are proposed for hydrogen adsorption at room temperature. The excellent hydrogen adsorption capacities of up to 2.12 wt. % H₂ ($p(H_2)=100$ bar) and cycling stability upon 10 cycles with average capacity of 1.17 wt. % H₂ (p(H₂)=50 bar) are obtained from 5Ni-ACNF/PVP. Computations and experiments confirm strong interactions between Ni and heteroatoms ($E_b=826$ kJ/mol), leading to good distribution of Ni nanoparticles. The latter results enhance reactive surface area for hydrogen adsorption and preventing agglomeration of Ni particles upon cycling. The calculated adsorption energy of -88 kJ/mol H₂ implies strong chemisorption character with an average Ni-H bond distance of 1.71 Å. Furthermore, The Bader charge indicated Ni shared its electrons to H to form Ni-H bonds due to greater electronegativity of H. Besides, hydrogen adsorption mechanisms are not only chemisorption of adsorbed hydrogen atoms onto Ni nanoparticles but also physisorption and spillover of hydrogen. Therefore, hydrogen adsorption performance could be improved by the enhanced

reactive surface area and uniform distribution of Ni nanoparticles on the carbon surface.



School of Chemistry

Academic Year 2019

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LIST OF ABBREVIATIONS

Å	=	Angstrom
°C	=	degree celsius
μ	=	micrometer
cm ⁻¹	=	wavenumber
cm ³	=	cubic centimeter
g	=	gram
h	=	hour
Κ	=	kelvin
kg	=	kilogram
kV	=	kilo volt
KeV	=	kilo electron volt
L	5	liter
MW	=37	molecular weight
mg	=	milligram
min	=	minute
m^2	=	square meter
m ³	=	cubic meter
mm	=	millimeter
ppm	=	part per million
S	=	second

CHARPTER I

INTRODUCTION

The development of clean and renewable energy resources is of significant interest due to the increase of world pollution and energy consumption (Shafiee et al., 2009). Since one of the main sources of pollution is combustion engine, the demand of electric vehicles has been globally increased. Among various types of vehicles (Figure 1.1), fuel cell vehicles (FCVs) have drawn considerable attention due to its high energy efficiency. Proton exchange membrane fuel cell (PEMFC) is a promising technology for transportation because of its compact size, rapid startup due to low operating temperature and no release of any corrosive fluid hazards (Pollet et al., 2012). To use FCVs effectively, one of the key components is hydrogen storage system with high volumetric and gravimetric capacities (30 g H₂/L system and 45 g H₂/kg system, respectively) as well as moderate operating temperature and pressure (-40 to 85 °C and 5-12 bar H₂) (U. S. Department of Energy, 2017).



Figure 1.1 Travel distance and sizes of various vehicles. (Toyota's Strategy for Environmental Technologies(online))

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Hydrogen can be stored by physical- and material- based methods (Figure 1.2). For physical-based method, hydrogen is stored in the forms of compressed gas (up to 700 bar H₂ at room temperature), cryo-compressed hydrogen (at -210 °C under 350 bar H₂), and liquefied hydrogen (at -253 °C). Materials with high tensile strength (compressed gas) and superior insulator (liquified H₂) are required for hydrogen storage tank fabrication. In the case of material-based methods, hydrogen can be stored by chemical absorption in hydrides and physisorption in porous adsorbents. Although hydride materials own high theoretical volumetric and gravimetric capacities (70-150 gH₂/L and 2-25 wt. % H₂, respectively), their high

dehydrogenation enthalpies, leading to high operating temperatures obstruct their practical uses in PEMFCs.



Figure 1.2 Physical- and material-based hydrogen storages. (U. S. Department of

Energy, 2017)

Hydrogen physisorption depending on the interaction between hydrogen molecules and adsorbents through Van der Waals force is relatively easy to handle and completely reversible due to low binding energy (4-10 kJ/mol) and fast adsorption kinetic (Abdalla et al., 2018 and Larminie et al., 2003). However, reasonable

hydrogen adsorption capacity can be achieved only at lower temperatures (77 K) due to low binding energy between hydrogen and adsorbents. This binding energy can be raised by three methods, including (i) the increase of physisorption (ii) Kubus binding, and (iii) spillover effect (Ströbel et al., 2006). The increase of physisorption is done by optimizing the interlayer distance between graphene layers for the hydrogen atoms and addition of additives to build a strong interaction with hydrogen (Elyassi et al. 2017). For Kubus binding of organometallic complexes, transition metals interact with hydrogen molecules via electron transfer from d-orbital of the transition metal to 1s orbital of hydrogen (Langmi et al., 2014). Spillover effect relies on transition metals depositing on porous adsorbents, acting as catalytic active centers for the dissociation of hydrogen molecules. From Figure 1.3, hydrogen spill has the following steps: The first H₂ molecules undergo dissociative on the metal surfaces. After the first layer of dissociative hydrogen adsorption onto metal particles was formed. The second hydrogen molecules can be physiosorbed and changed partially to polar molecules indicating physical bonds of hydrogen molecules on the metal surfaces. The third hydrogen molecules physiosorbed on the metal surfaces can spill and diffuse freely to the surface [Park et al., 2008].



Figure 1.3 Hydrogen spillover mechanism. (Park et al., 2008)

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In this work, we aim to develop carbon-based adsorbent (activated carbon nanofibers) doped with Ni nanoparticles for hydrogen adsorption at ambient temperature (25 °C). Polyacrylonitrile (PAN) and polyvinylpyrrolidone (PVP) polymer are used as precursor solution for electrospinning. Decomposition of PVP during carbonization generates considerable porosity in PAN-PVP-based carbon nanofibers. N-rich formula of PAN benefits the dispersion of Ni nanoparticles onto

carbon surface and hydrogen adsorption. Hydrogen adsorption mechanisms into Nidoped activated carbon nanofibers are investigated.



CHAPTER II

LITERATURE REVIEWS

Porous carbon materials (e.g., graphene, single-walled carbon nanotubes (SWCNTs), multi-walled carbon nanotubes (MWCNTs), activated carbon (AC), and carbon nanofibers (CNFs) (Figure 2.1)) have been studied for hydrogen adsorption because of their low density, high stability, high surface area and porosity, good thermal and chemical stability, variety of precursors, and low cost (Kim et al., 2007 and Xia et al., 2014). However, they can store hydrogen with reasonable capacity only under cryogenic temperature due to low binding energy (4-5 kJ/mol), while suitable energy for operating under ambient temperature is 15-25 kJ/mol (Li et al., 2006).



Figure 2.1 Porous carbon materials.

Hydrogen adsorption onto porous carbons materials can be improved by increasing specific surface area via several physical and chemical treatments. For example, AC treated with HF showed specific surface area up to 884 m²/g and adsorbed 0.65 wt.% H₂ at 298 K under 35 bar H₂ (Jiménez et al., 2010). Another AC obtained from carbonization and chemical activation of coconut shell with high specific surface area of 2800 m²/g revealed adsorption capacity of 0.85 wt.% H₂ at 298 K under 100 bar H₂ (Jin et al., 2007). Ji et al. (Ji et al., 2007) found that hydrogen adsorption capacity of activated carbon nanofibers (ACNFs) (0.5-1.0 wt.%) increased with surface area, while unactivated CNFs could not adsorb hydrogen under the same condition (303 K under 30 bar H₂). Furthermore, the adsorption performances of porous carbons can be enhanced by introduction of heteroatoms (e.g., B and N) into the carbon rings. This can induce electron deficiency and increase the polarity of carbon framework, strengthening H_2 interaction with the adsorbent (Kuchta et al., 2010). By incorporation of N into graphene (N-doped graphene), high specific surface area and microporous area increased from 78 m²/g and 10.8 m²/g, respectively, to 580 m²/g and 396 m²/g, respectively. N-doped graphene adsorbed ~1.5 wt. % H₂ at room temperature under 90 bar H₂, while graphene oxide could perform only ~0.21 wt. % H₂ (Arjunan et al., 2017). Carbon xerogels (CX) doped with N (Figure 2.2) with high specific surface area and microporous area of 1602 m²/g and 1384 m²/g, respectively, adsorbed 0.28 wt. % H₂ at 35 °C under 50 bar H₂ (Kyung et al., 2009). Introduction of N into CX led to the enhancement of micropores, active sites for hydrogen dissociation.



Figure 2.2 FE-SEM images with different magnifications of N-doped CX.

(Kyung et al., 2009)

B-substituted carbon nanotubes (B-CNT) prepared by template assisted method adsorbed 2.0 wt. % H₂ (T=300 K and $p(H_2) = 80$ bar) (Sankaran et al., 2007). Furthermore, B-N co-doped CNTs synthesized by chemical vapor deposition showed hydrogen adsorption capacity of 0.35 wt. % H₂ (T= 303 K and $p(H_2) = 16$ bar) [Sawant et al., 2020]. In the literatures, several precursors containing nitrogen and carbon in their chemical structure have been proposed for synthesizing N-doped carbon materials e.g., acetonitrile (Reddy et al., 2010), melamine (Liu et al., 2014) and polyacrylonitrile and polyrhodanine (Quan et al., 2015 and Roberts et al., 2014).

Another approach to increase hydrogen adsorption capacity at room temperature is spillover by loading metal nanoparticles (e.g. Pt, Pd, Ru, Co, and Ni) into porous adsorbents. Pt doped into several porous adsorbents, for example, hydrogen induced exfoliated graphene (HEG), activated carbon, and MWCNTs (Divya et al., 2014, Seemita et al., 2015, Yang et al., 2009, and Zhao et al., 2012), adsorbed hydrogen in the range of 0.29-1.4 wt. % H₂ (T = 298 K, $p(H_2) = 30-100$ bar). Moreover, Co/Ru and Pd/Pt Co-doping into porous carbons showed hydrogen capacities of 0.45-1.65 wt. % H₂ at 298 K under 50-75 bar H₂ (Chen et al., 2014, Geng et al., 2014, and Huang et al., 2013). Among various transition metals, Ni nanoparticles is particularly promising due to its performance, abundance, and low cost. CNTs with capillary and intertubular structure loaded with 2-20 wt. % Ni showed slight reduction of the specific surface area and total pore volume with increased Ni content due to pore blocking (Figure 2.3). Hydrogen adsorption capacity at 298 K under 100 bar H₂ of CNTs increased from 0.36 to 0.4-0.87 wt.% H₂ after doping with Ni (Han et al., 2017).



Figure 2.3 N₂ adsorption-desorption isotherms of the CNTs and Ni-doped CNTs. (Han et al., 2017)

Furthermore, Kuan-Yu et al. (Kuan et al., 2010) studied the effects of Ni particle sizes in Ni-doped MWCNTs (2 to 15 nm) on hydrogen adsorption. The sample loaded with Ni nanoparticles (5 nm) revealed the best adsorption of 1.02 wt.% H₂ at 25 ° C under 69 bar H₂ due to the good dispersion of Ni nanoparticles. Another Ni-doped MWCNT (10 wt. % Ni) adsorbed 0.114-0.298 wt. % H₂ at 298 K under 4-20 bar H₂ due to physisorption and hydrogen spillover (Kaskun et al., 2018). It was found that multilayer structure of MWCNT favors uniform distribution of metal nanoparticles and provides more active sites for hydrogen adsorption.

Activated carbon (AC) showed the maintained specific surface area and total pore volume after doping with Ni (1012-1013.4 m²/g and 0.40-0.42 cm³/g, respectively), indicating good dispersion of Ni nanoparticles. Ni-doped AC adsorbed 0.44 wt. % at 298 K under 10 bar H₂ (Nazlina et al., 2019). Furthermore, carbon nanofibers (CNFs) synthesized from various synthetic carbon precursors (i.e. polymer precursor, graphite, and benzene (Ashish et al., 2017, Byung et al., 2008, and Reddy et al., 2010)) and via different synthesis routes (i.e. electrospinning, chemical vapor deposition, and electrostatic assembly method (Ashish et al., 2017 and Byung et al., 2008)) have been proposed for storing hydrogen. Activated carbon nanofibers (ACNFs) loaded with Ni nanoparticles (ACNFs-Ni) showed that microporous volume was not substantially changed after of Ni doping (Lee et al., 2007). Small pores could encourage the interaction between hydrogen molecules and pore walls of adsorbents, enhancing hydrogen adsorption capacity. Form Figure 2.4, ACNFs-Ni adsorbed 1.7 wt.% H₂ at 303 K under 100 bar H₂ while ACNFs adsorbed only 1.0-1.2 wt.%.



Figure 2.4 Hydrogen adsorption isotherms of the ACNFs and ACNFs-Ni at 303 K up

to 100 bar H₂. (Lee et al., 2007)

Porous carbon nanofiber (PCNF) doped with 0.3-8.2 wt. % Ni plates showed the enhanced hydrogen adsorption with Ni loading content (Figure 2.5(A)) (Byung et al., 2008). Although PCNF has the highest specific surface of 1950 m²/g, only 0.2 wt. % H₂ could be adsorbed due to low adsorption energy on carbon supports. For PCNF-Ni, up to 2.2 wt.% H₂ at 298 K under 100 bar H₂ and fully reversible due to spillover effect and good dispersion of Ni were obtained. Moreover, activated carbon fiber (ACF) and graphitic carbon microfiber (CNF) synthesized from phenolic resin and doped with Ni nanoparticles showed the highest adsorption capacity of 0.75 wt. % H₂ (T=298 K under 50 bar H₂) due to graphitic texture and spillover effect (Ashish et al., 2017). Although microporous structure of CNF benefited hydrogen adsorption, it was easily blocked by the addition of metal particles, resulting in poor hydrogen adsorption.



Figure 2.5 The relationship between Ni loading content and hydrogen adsorption capacity of PCNF(A) and PCNF-Ni at 298 K(B). (Byung et al., 2008)

In this work, we would like to propose Ni-doped activated carbon nanofibers (ACNF) with high surface area and porosity. ACNF is prepared by chemical activation of electrospun polyacrylonitrile (PAN)-polyvinylpyrrolidone (PVP) nanofibers. It is expected that N-rich formula of PAN will enhance polarity of carbon favoring hydrogen adsorption and improve the dispersion of Ni nanoparticles onto ACNF surface. Moreover, ACNF with mixed meso- and microporous structures, leading to interconnected framework benefits mass transport channels for hydrogen diffusion. Ni nanoparticles doped into ACNF enhance hydrogen adsorption capacity via dissociative adsorption at room temperature.

CHARPTER III

EXPERIMENTS

3.1 Materials

1. Polyacrylonitrile (PAN), Mw = 85,000 g/mol HAIHANG INDUSTRY CO., LTD., China

2. Polyvinylpyrrolidone (PVP), Mw = 1,300,000 g/mol, Aldrich

3. Nickel(II) nitrate hexahydrate (Ni(NO₃)₂ · 6H₂O), Mw=290.80 g/mol, LOBA CHEMIE, AR grade, Purity 99 %

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4. N,N-Dimethylformamide (DMF), d=0.944 g/ml, Sigma-Aldrich

3.2 Sample preparation

3.2.1 Preparation of activated carbon nanofibers

Polyacrylonitrile (PAN, Haihang Industry Co., Ltd., China) precursor solution for electrospinning (18% w/w) was prepared by dissolving in N, N-dimethylformamide (DMF, Sigma-Aldrich) and stirring at room temperature for 12 h. For PAN-Polyvinylpyrrolidone (PVP) precursor solution, 8 wt. % PAN and 10 wt. % PVP (Aldrich) in DMF were prepared

by stirring at room temperature for 12 h. Both precursor solutions were loaded into a plastic bath and electrospinning was carried out at room temperature by using a NanospiderTM needle-less electrospinning technique (an Elmarco NS LAB 500, USA). Electrospinning was carried out at room temperature using a tip-to-collector distance and a high voltage of 21 cm and 40-45 kV, respectively. The obtained PAN and PAN-PVP based nanofibers were dried at 70 °C to remove the residual solvent and stabilized in air at 280 °C for 3 h (rate 1.5 °C/min). The stabilized nanofibers were carbonized at 1000 °C under N₂ atmosphere for 1 h to obtain carbon nanofibers. Chemical activation was done by immersing carbon nanofibers into concentrated KOH solution (30% w/v) at 80 °C for 2 h and drying at room temperature for 24 h. KOH-treated carbon nanofibers were activated by heating to 800 °C (heating rate 5 °C /min) under N₂ atmosphere, dwelling at 800 °C for 15 min, and cooling to room temperature to obtain activated carbon nanofibers, denoted as ACNF and ACNF-PVP. To neutralize residual KOH, ACNF and ACNF-PVP were immersed in 0.5 M hydrochloric acid (HCl) at room temperature for 30 min, filtered, and washed with distilled water until neutral pH was reached. The obtained activated carbon nanofibers were dried at 120 °C for 24 h and at 500 °C under vacuum for 5 h.

3.2.2 Preparation of Ni-doped ACNF-PVP

ACNF-PVP was loaded with Ni nanoparticles (5, 10, and 20 wt. %) by wet impregnation method using nickel (II) nitrate hexahydrate (Ni(NO₃)₂ \cdot 6H₂O, LOBA CHEMIE) as Ni source. ACNF-PVP (~10 g) were dispersed in 10.00 mL of 24.80, 49.55, and 99.10 % w/v Ni(NO₃)₂·6H₂O in acetone by sonication at room temperature for 1 h to prepare 5, 10, and 20 wt. % Ni-doped ACNF-PVP, respectively. The sample was dried at 100 °C under N₂ atmosphere for 1 h. The sample was reduced by heating the sample to 350 °C under 5 % H₂ in Ar atmosphere for 5 h. Ni-doped ACNF-PVP samples were labeled according to Ni-loading contents, i.e., 5Ni-ACNF-PVP, 10Ni-ACNF-PVP, and 20Ni-ACNF-PVP for the samples with 5, 10, and 20 wt. % Ni, respectively.

3.3 Characterizations

Morphology and elemental distribution of all samples were characterized by scanning electron microscopy (SEM) and elemental mapping technique, respectively. All samples were deposited on the sample holders by using silver glue in n-butyl acetate. Evaporation of n-butyl acetate was carried out at room temperature for 1-2 h. Morphology of ACNF was studied by using an Auriga from Zeiss, Germany. For Ni-doped ACNF-PVP, morphology and elemental distribution (Nickel (Ni), carbon (C), and oxygen (O)) were characterized by an apparatus from EDAX Inc. Texture parameters based on specific surface area, pore size, and pore volume of all samples were determined by N₂ adsorptiondesorption technique using a Micromeritics 3Flex physisorption at 77 K. Prior to the measurements, known amounts of all samples were degassed at 250 °C under vacuum for 16 h. All samples were studied with a full adsorption and desorption isotherm $(p/p_0=0-1)$ at liquid nitrogen temperature with nitrogen gas as an adsorbent. Ni loading contents were characterized by ICP-OES using a Perkin Elmer Optima 7300DV with ASTM D6357 test method. The sample was digestion in microwave oven. The obtained sample (~ 0.20 g) was mixed with 20 mL aqua regia and concentrated HCl. The mixture was heated to 130-150

°C and kept at isothermal condition until dryness. The sample was dissolved in 1 mL concentrated HNO₃ and 20 mL deionized water, heated to 90-100 °C, and cooled to room temperature. The sample solution diluted with deionized water was used for the measurements and Ni (NO₃)₂ solutions (1-20 ppm) were used as the standard solutions.

Raman spectra of all samples were obtained by using a NT-MDT, NTEGRA Spectra equipped with an Olympus microscope. The laser spot was focused by an objective lens of 100x. The experiment was carried out at an excitation wavelength of 532 nm and Raman spectra were collected with an exposure time of 10 s for 12 cycles. Raman active peak of silicon at 521 cm⁻¹ was used for calibration. X-ray diffraction (XRD) of all samples were performed by using a Bruker D2 PHASER with a Cu K_a radiation (λ = 0.15406 nm). The diffraction patterns were collected in the 20 range of 10-100° and the scanning step of 0.02°/s. Fourier transform infrared (FTIR) spectra were collected using a Bruker, IR spectrometer (Tensor 27). The sample was ground with anhydrous KBr (1:10 weight ratio of sample:anhydrous KBr) and pressed under 10 tons for 2 min to obtain KBr pellet. The sample was assembled in the FTIR machine on the direction of infrared. The spectrum was recorded in the wavenumber range of 4000-400 cm⁻¹ with 64 scans for both samples and background.

Hydrogen ad/desorption experiments were carried out using a test station automatically controlled by the software developed in a LabVIEW[®] environment (Figure 3.1). The powder sample (0.5-1.0 g) was packed in a high-pressure sample cell (316SS, Swagelok) under N₂ atmosphere in the glove box, and transferred to the test station. Hydrogen pressure in system was adjusted by the direct-acting plunger solenoid valves (Type 0255, Bürkert). Hydrogen content released during desorption was measured by a mass flow controller (MFC, a Bronkhorst EL-FLOW High pressure model F-221M-RAD-22-V) with operating flow rate of 0-0.1 standard L/min (SLM) at standard temperature (T_s) and pressure (P_s) of 294.95 K and 1.0167 bar, respectively. Pressure transducers with operating pressures of 0-100 bar (Kistler type 4260A) and K-type thermocouples (-250 to 1300 °C, SL heater) were used to measure pressure and temperature, respectively. Temperature pressure, and mass flow rate signals were transferred to the computer by using the module data loggers (NI USB-6009, National Instruments and AI210, Wisco). Prior to the experiments, void volumes of the sample and reference cells after filling with the powder sample and dried sand, respectively, were measured and equally adjusted. Hydrogen adsorption was carried out by degassing at 300 °C under vacuum for 3 h and cool down to 25 °C.

Hydrogen adsorption was done at isothermal condition (T=25 °C) under 20-100 bar H_2 for 5 h. When adsorption completed, hydrogen pressures in the sample and reference cells were adjusted to equal. Hydrogen desorption was carried out by heating both sample and reference cells to 50 °C (5 °C/min) and hydrogen release from each cell were detected by MFC. Hydrogen volume (SL) was calculated by integrating the peak area of the hydrogen flow rate (SLM) versus time (min) plot. Hydrogen storage capacity was calculated from the difference of hydrogen amounts released from the sample and reference cells by using the following equations.

$$V_{STP} = \frac{P_{S} V_{S} T_{STP}}{T_{S} P_{STP}}$$
(1)

$$n_{H_2} = \frac{V_{STP}}{22.4 \frac{L}{mol}}$$
(2)

$$H_2 \text{capacity (wt. \%)} = \frac{n_{H_2 \times 2.016} \frac{g}{\text{mol}}}{\text{sample weight}} \times 100$$
(3)

where V_{STP} (L) and V_s (SL) are volumes of hydrogen gas at standard temperature and pressure condition (STP, $T_{STP} = 273.15$ K and $P_{STP} = 1.0133$ bar) and at standard condition of MFC, respectively. n_{H2} (mol) is hydrogen moles and standard molar volume is 22.4 L/mol.

X-ray photoelectron spectroscopy (XPS) of samples was carried out at the SUT-NANOTEC-SLRI, BL 5.2: SUT-NANOTEC-SLRI, Synchrotron Light Research Institute (Public Organization), Thailand. The measurement was done using a PHI5000 Versa Probe II (ULVAC-PHI Inc., Japan) with Al Ka (1.486 keV) radiation as an excitation source. The samples were deposited in high vacuum chamber (1×10^{-8} mbar) for 2 h. Each element was investigated at an energy step and a part energy of 0.05 eV and 46.95 eV, respectively. The number of scans for C 1s and Ni 2p XPS spectra were 3 and 10 scans, respectively. The binding energy was calibrated with respect to the C 1s peak (284.8 eV). All spectra were fitted to mixed Gaussian-Lorentzian by using a Multipak software. X-ray absorption spectroscopy (XAS) was performed at the BL2.2: TRXAS, Synchrotron Light Research Institute (SLRI), Thailand. Ni K-edge XANES spectra were measured in transmission mode using a Si (220) bent crystal monochromator and analyzed by Athena program. The transmitted X-rays were detected simultaneously with a linear image NMOS sensor. The powder sample of ACNF-PVP-5% Ni was prepared as a pellet of 5 mm diameter and placed into an in-situ cell for time-resolved XANES measurement. The temperature programmed reduction (TPR) experiment was conducted by heating the sample to 450 °C (5 °C/min) and dwelling at 450 °C for 60 min under H_2/N_2 atmosphere with the flow rate of 24/76 ml/min. Hydrogen adsorption was done by cooling the compacted sample to 30 °C under the H_2 flow rate of 24 ml/min and keeping at isothermal condition for 30 min and desorption was continued by heating the sample to 200 °C (5 °C/min).



Figure 3.1 Components of hydrogen ad/desorption test station.

3.4 Computations

Spin-polarized density functional theory (DFT) calculations were performed using the Vienna ab initio Simulation Package (VASP 5.3) (Kresse et al., 1996 and Perdew et al., 1996). The generalized gradient approximation with Perdew-Burke-Ernzerhof were used to treat the exchange-correlation functional of the interacting electrons (Kresse et al., 1999). The projector augmented wave method was employed to describe the nucleus and core electron potentials (Grimme et al., 2006). The weak van der Waals interactions were included using the Grimme's scheme of DFT-D3 corrections (Amaya-Roncancio et al., 2018 and Grimme et al., 2010). The plane wave cut-off energy was chosen to be 500 eV. The convergence criterion of total energy was set to 10^{-6} eV, where the force convergence of ionic relaxation was set to 0.02 eV/Å. The icosahedral Ni₁₃ cluster (Lin et al., 2011 and Chaves et al., 2017) supported on pyrrolic graphene (Rangel et al., 2016) was used as a model with the Monkhorst-Pack sampling of 3×3×1 k-point mesh in the Brillouin zone (Monkhorst et al., 1976). The vacuum region of 15 Å was added to avoid the spurious interactions between periodic images. To find the most stable H₂-adsorbed configurations, ab initio molecular dynamic (AIMD) simulations in an NVT ensemble was performed and setting temperature at 300 K using the Nosé-Hoover thermostat was applied (Nosé et al., 1984). The simulation was run for 1 ps with the time-step of 0.5 fs. Due to the large supercells, Brillouin zone integrations were sampled only at the Γ -point.

To directly compare the calculated atomic structure model with the experiments, Ni K-edge XANES spectra were simulated. The fully relaxed structure of the icosahedral Ni₁₃ cluster on pyrrolic graphene obtained from DFT calculation was used as an input
coordinates for FEFF8.2 codes (Rehr et al., 2009). The latter was employed to calculate Ni K-edge XANES spectrum based on the multiple-scattering expansion within the muffintin potentials. The Hedin-Lundqvist was used as the exchange-correlation potential with an imaginary part of 0.5 eV to simulate the experimental broadening (Hedin et al., 1971). The radii for self-consistent potential and full-multiple scattering calculations were set at 0.65 and 0.80 nm, respectively.



CHAROTION IV

RESULTS AND DISCUSSION

4.1 Morphology, textural parameters, and phase compositions

Texture parameter, porosity, and morphology of ACNF and ACNF-PVP are characterized by N₂ adsorption-desorption and SEM technique. From Figure 4.1, both ACNF and ACNF-PVP have fibrous structure and high porosity with average diameter of 200 nm. From table 4.1, specific surface area (S_{BET}) and total pore volume (V_{tot}) of ACNF are 676.4 m²/g and 0.37 m³/g, respectively. By using PVP as porous precursor, S_{BET} and V_{tot} increase to 763.4 m²/g and 0.41 m³/g, respectively, while pore diameter (D_{max}) of 0.73 nm is maintained. The pore width (0.6-0.7 nm) was suitable for hydrogen physisorption because dynamic molecular hydrogen with diameter of 0.4059 nm could be trapped properly (Im et al, 2008). Decomposition of PVP well dispersed in PAN-PVP polymer nanofibers during carbonization and chemical activation enhances the proportion of micropores, increasing surface area and porosity in ACNF-PVP. Therefore, PAN-PVP composite is further used as precursor for preparation of activated carbon nanofibers.



Figure 4.1 SEM images of ACNF (A-B) and ACNF-PVP (C-D).

Samples	SBET	V _{Total}	V Meso	VMicro	Aver pore
	(m ² g ⁻¹)	(cm ³ g ⁻¹)	(cm ³ g ⁻¹)	(cm ³ g ⁻¹)	diameter(nm)
ACNF	676.39	0.366	0.096	0.237	0.731
ACNF-PVP	763.40	0.410	0.100	0.270	0.734
5Ni-ACNF-PVP	675.96	0.358	0.080	0.240	0.713

To study morphology and elemental dispersion of Ni-doped ACNF-PVP, all samples were characterized by scanning electron microscopy (SEM) and elemental mapping techniques. Fibrous structure of ACNF-PVP is maintained after Ni loading (5-20 wt. %) (Figure 4.2). 5Ni-ACNF-PVP (a-d) and 10Ni-ACNF-PVP (e-h) show good dispersion of Ni nanoparticles on the surface of ACNF-PVP with average particle sizes of 5-10 and 30-60 nm, respectively. However, particle agglomeration of Ni is found from 20Ni-ACNF-PVP (Figure 4.2 (i-l)) because of high Ni-loading content. To investigate the actual Ni loading contents of Ni-doped ACNF-PVP samples, ICP-OES technique is applied. Ni loading contents in 5Ni-ACNF-PVP, 10Ni-ACNF-PVP, and 20Ni-ACNF-PVP are 4.00, 8.25, and 16.50 wt. % Ni, respectively.





Figure 4.2 SEM images of 5Ni-ACNF-PVP (a-d), 10Ni-ACNF-PVP (e-h) and 20Ni-ACNF-PVP (i-l).

Carbon structure of ACNF-PVP before and after Ni loading is characterized by Raman spectroscopy. From Figure 4.3, Raman spectra of all samples show two major vibrational peaks. The first peak (G-band) at 1588 cm⁻¹ indicates an in-plane stretching of sp² carbon bonds in ideal graphitic lattice. The second peak (D band) at 1358 cm⁻¹ refers to the vibration of sp³ carbon from the disordered turbostratic structure or deficiencies in the carbon structure (Choi et al., 2013 and Bognitzki et al., 2001). Moreover, characteristic peaks of the disordered carbons at 1185 cm⁻¹ (D_I band) and 1491 cm⁻¹ (D_A band) are observed. These correspond to the defects from heterogeneous atoms (e.g., N and O) and amorphous carbon due to interstitial defects, respectively (Cuesta et al., 1994 and Jawhari et al., 1995). The microstructure disorder in carbon is evidenced by the integrated intensity ratio (I_D/I_G) (Jawhari et al., 1995 and Zhou et al., 2014). The more the I_D/I_G ratio, the higher the microstructure disorder. I_D/I_G ratios of ACNF-PVP and 5Ni-ACNF-PVP are comparable (1.68-1.69). By increasing Ni loading content, I_D/I_G ratios of 10Ni-ACNF-PVP and 20Ni-ACNF-PVP increase to 1.73-1.88. This suggests that carbon microstructure of ACNF-PVP is maintained with Ni loading contents up to 5 wt. %, while higher Ni loading contents (10 and 20 wt. %) lead to disorder microstructure of ACNF-PVP.



Figure 4.3 Raman spectra of ACNF-PVP, 5Ni-ACNF-PVP, 10Ni-ACNF-

PVP, and 20Ni-ACNF-PVP.

Furthermore, powder x-ray diffraction patterns (PXD) of ACNF-PVP before and after doping with Ni were recorded to identify phase composition. From Figure 4.4, PXD spectra of all samples show two broad peaks of carbon at $2\theta \sim 25$ and 43° . In

addition, 5Ni-ACNF-PVP shows broader peaks of both metallic Ni and NiO than 10Ni-ACNF-PVP and 20Ni-ACNF-PVP, indicating amorphous state and/or nanoparticles Ni.



Figure 4.4 PXD spectra of ACNF-PVP, 5Ni-ACNF-PVP, 10Ni-ACNF-PVP, and

20Ni-ACNF-PVP.

4.2. Hydrogen adsorption performances and cycling stability

Hydrogen adsorption performance of all samples was performed at ambient temperature (25 °C). To compare the performance of all samples, hydrogen storage was carried out at ambient temperature under 50 bar H₂ for 5 h. From Figure 5, ACNF-PVP can adsorb up to 0.53 wt. % H₂, while ACNF can adsorb 0.25 wt. % H₂ due to high specific surface area and porosity of ACNF-PVP. For Ni-doped ACNF- PVP samples, hydrogen adsorption capacity of 5Ni-ACNF-PVP is up to 1.33 wt. % due to good distribution and small particle size of Ni nanoparticles. However, 10Ni-ACNF-PVP and 20Ni-ACNF-PVP can adsorb only 0.40-0.44 wt. % H₂ due to Ni agglomeration.



Figure 4.5 Hydrogen adsorption of ACNF-PVP and Ni-doped ACNF-PVP (5-20 wt. %) at 25 °C under 50 bar H₂ for 5 h.

Regarding the best performances of 5Ni-ACNF-PVP, it is further studied and compared with ACNF-PVP under hydrogen pressure of 20-100 bar at ambient temperature (25 °C). Hydrogen adsorption capacities of ACNF-PVP is 0.18-0.80 wt. %, while those of 5Ni-ACNF-PVP are up to 0.55-2.12 wt. % H₂ (Figure 4.6 (A)). Furthermore, the cycling stability of 5Ni-ACNF-PVP upon 10 ad/desorption cycles

was studied under 50 bar H₂. Hydrogen storage capacities are preserved at average value of 1.17 wt. % H₂ (Figure 4.6 (B)).



Figure 4.6 Hydrogen adsorption at 25 °C under 20-100 bar H₂ of ACNF-PVP and 5Ni-doped ACNF-PVP (A) and cycling stability upon 10 ad/desorption cycles of 5Ni-doped ACNF-PVP (B).

Furthermore, morphology and distribution of Ni nanoparticles of 5Ni-ACNF-PVP after cycling was investigated by SEM technique. From Figure 4.7, fibrous structure of ACNF-PVP is maintained with slight agglomeration of Ni nanoparticles. This implies good mechanical stability upon cycling of 5Ni-ACNF-PVP.



Figure 4.7 SEM images of 5Ni-doped ACNF-PVP after the 10th desorption.

4.3. Textural parameters, Ni-carbon interaction, and hydrogen adsorption mechanisms

Texture parameters and chemical structure of ACNF-PVP before and after Ni loading (5 wt. %) as well as the interaction between ACNF-PVP and Ni nanoparticles are investigated by BET, FTIR, and XPS techniques. From Table 4.1, S_{BET} and V_{total} of 5Ni-ACNF-PVP (676.0 m²/g and 0.36 cm³/g, respectively) are lower than those of ACNF-PVP due to pore blocking of the dispersed Ni nanoparticles. ACNF-PVP and 5Ni-ACNF-PVP exhibit type I isotherm, suggesting material with pore distribution over the narrow range of micropores (Figure 4.8(A) (Lastoskie et al., 1993 and Zhao et al., 2019). Figure 4.8 (B) shows comparable pore size distributions of ACNF-PVP and 5Ni-ACNF-PVP, indicating the unchanged pore size after Ni loading.



Figure 4.8 N₂ adsorption isotherms(A) and pore size distribution(B) of ACNF-PVP

and 5Ni-ACNF-PVP.

From Figure 4.9 (A), the chemical structure of ACNF-PVP before and after Ni loading (5 wt. %) is confirmed by FTIR technique. Both spectra of ACNF-PVP and 5Ni-ACNF-PVP display vibrational peaks of O-H and N-H stretching (3429 cm⁻¹), C-H stretching (3006-2923 cm⁻¹), sp² C=C stretching (1633 cm⁻¹), C-NH stretching (1541 cm⁻¹), C-H bending (1385 cm⁻¹), and sp² C=N and sp² C-N stretching in triazine ring systems (strong peaks in the 1600-1200 cm⁻¹ region) (Liu et al., 2013, Eren et al., 2016, and Kim et al., 2015). Theses characteristic peaks correspond to the functional groups in chemical structure of PAN-based carbon nanofibers (Figure 4.9 (B)) (Ibupoto et al., 2018). The vibrational peaks of C=O stretching (1738-1716 cm⁻¹), C-OH bending (1417 cm⁻¹), and C-O stretching (1223 cm⁻¹) are obtained from chemical activation.



Figure 4.9 FTIR spectra of ACNF-PVP and 5Ni-ACNF-PVP (A) and Chemical structure of PAN-based carbon nanofibers (B).

Furthermore, the surface properties and the interactions between ACNF-PVP and Ni nanoparticles are confirmed by XPS technique. Form Figure 4.10(A), C 1s XPS spectrum of 5Ni-ACNF-PVP consists of C=C and C-C (284.2 eV), C-N, C=N, and C=OH (285.8 eV), and C=O (288.0 eV) (Wang et al., 2020, Wang et al., 2013, and Liu et al., 2014). These peaks correspond to the functional groups of ACNF-PVP and 5Ni-ACNF-PVP also detected in FTIR results (Figure 4.9(A)). For O 1s XPS spectra (Figure 4.10 (B)), the binding energy at 530, 531.5, and 533.3 eV correspond to the characteristic peaks of C-O-Ni, C=O and Ni-O, C-OH, and C-O-C, respectively (Liu et al., 2014 and Zhou et al., 2012). Ni 2p XPS spectrum consists of Ni-N bonds (854.3 and 871.7 eV) and Ni-O bonds (856.2 and 873.3 eV) (Li et al., 2017 and Shalom et al., 2015) (Figure 4.10 (C)). The signals of Ni-N and Ni-O bonds (Ni 2p XPS) as well as C-O-Ni (O 1s XPS) suggest the interaction between Ni nanoparticles with N and O

atoms of ACNF-PVP, while Ni-O bond also agrees with NiO. From the previous works (Vinayan et al., 2013, Zhao et al., 2019, and Shalom et al., 2015), the incorporation of heteroatoms (e.g. N and B) into supporting materials (graphene) could enhance binding energy between metal nanoparticles and supporting materials. Heteroatoms act as anchoring sites for the deposition of metal atoms, leading to the uniform distribution of metal nanoparticles on the carbon surface. Thus, the interaction between Ni nanoparticles and N atoms as well as suitable Ni loading content in this study lead to good dispersion of Ni nanoparticles, benefiting to the hydrogen adsorption of 5Ni-ACNF-PVP.



Figure 4.10 C 1s (A), O 1s (B), and Ni 2p (C) XPS spectra of 5Ni-ACNF-PVP.

In situ x-ray absorption spectroscopy (XAS) was carried out to study the local coordination environments of Ni atoms in 5Ni-ACNF-PVP sample during reduction and hydrogen ad/desorption. Ni K-edge x-ray absorption near-edge structure (XANES) spectra of Ni-containing materials revealed the adsorption edge at ~8345 eV of electron transition from 1s to 4p orbital and the main absorption peak (the strong white line) at ~8340 eV (Anspoks et al., 2011). Prior to measuring hydrogen ad/desorption cycles, NiO in 5Ni-ACNF-PVP sample is reduced by heating to 450 °C under H₂ flow rate of 24 mL/min. By increasing reduction temperature, the energy of edge peak and white line intensity decreases (Figure 4.11(A)). At 450 °C, Ni K-edge XANES spectrum of 5Ni-ACNF-PVP shows comparable features to that of metallic Ni (Ni foil). This indicates successful reduction of NiO (Ni²⁺) to metallic Ni (Ni⁰) (Huang et al., 2018). Afterward, hydrogen ad/desorption cycles of 5Ni-ACNF-PVP are studied as show Figure 4.11(B). For hydrogen adsorption, the sample is cooled to room temperature (30 °C) under 24 mL H₂/min and dwelled at 30 °C for 30 min. Desorption is carried out by heating the adsorbed sample to 200 °C. During hydrogen adsorption, the binding energy of edge peak and absorption edge are constant. This indicates that the local structure and oxidation state of metallic Ni are unchanged (Figure 4.11 (B)). However, the increment of absorption edge intensity is found (inset of Figure 4.11(B)), suggesting the reduction of electron occupation of Ni atoms. This implies electron transfer from Ni to hydrogen during adsorption because hydrogen has more electronegativity than Ni. In the case of hydrogen desorption, the reduction of absorption edge intensity is observed, hinting at the increase of electron occupation of Ni atoms. By cooling the desorbed 5Ni-ACNF-PVP to 30 °C, the increase of absorption edge intensity is recovered (inset in Figure 4.11 (B)), indicating the reversibility of 5Ni-ACNF-PVP.



Figure 4.11 In situ Ni K-edge XANES spectra during reduction (A) and hydrogen ad/desorption (B) of 5Ni-ACNF-PVP.

4.4. Computations: Ni-N and Ni-carbon interactions

To explain the behavior of hydrogen adsorption in Ni-doped ACNF-PVP sample, the electronic structures and adsorption energy were proposed by a first-principle calculation based on DFT. The pristine graphene sheet is used as a carbon structure model. From the experimental observations, ACNF-PVP contains both graphitic lattice and disordered sp³ carbons as well as non-negligible nitrogen contents are evidenced by FTIR and XPS results (Figures 4.9(A) and 4.10(C)). Pyrrolic defect represents nitrogen heteroatoms in the carbon structure. Ni nanoparticles are represented by icosahedral Ni₁₃ cluster, placed onto the vacancy of pyrrolic graphene model. From Figure 4.12(A), the optimized structure reveals that the Ni atom bonds with three N atoms. The Ni–N bond distance is averagely of 1.89 Å. This configuration corresponds to Ni–N bond observed from Ni 2p XPS spectrum (Figure 4.10(C)). The binding energy (E_b) of the Ni₁₃ cluster on the pyrrolic graphene can be calculated as follow:

 $E_b = (E_{GP} + E_{Ni13}) - E_{Ni-GP}$

(4) Tenasimalia ergy of the bare pyrrolia

where E_{GP} is the total energy of the bare pyrrolic graphene, E_{Ni13} is the total energy of the isolated Ni₁₃ cluster, and E_{Ni-GP} is the total energy of the Ni₁₃ on the pyrrolic graphene system.

From computations E_b of the Ni₁₃ cluster on the pyrrolic graphene is 826 kJ/mol. From the previous works, the E_b of different metal clusters supported on N-doped graphene were 735 and 804 kJ/mol for Ag₈ and Pt₁₄, respectively (Tian et al., 2015 and Jalili et al., 2017). The Ni₁₃ cluster on the pyrrolic graphene has high binding energy, implying the strong interaction between Ni₁₃ cluster and pyrrolic graphene. Form Figure 4.12 (A)), Bader charge analysis reveals that Ni cluster gives electrons to the support (-1.98 e⁻). These electrons mainly locate at the relatively high electronegative N atoms (+1.68 e⁻), while small fractions (+0.30 e⁻) are delocalized throughout the graphene sheet. The calculation suggests strong bonding between Ni particles and N-doped ACNF-PVP surface, preventing particle agglomerate upon ad/desorption cycles.

Moreover, the behavior of H_2 adsorption is examined using AIMD simulations, where 20 H_2 molecules are included in an NVT canonical ensemble at 300 K for 10 ps. From Figure 4.12 (B), dissociative adsorption of H_2 molecules on the Ni₁₃ cluster is observed without strong interaction between H_2 molecules and the graphene. Low energy configuration is selected to optimize the static structure using the DFT method. From the computation, the optimized structure contains 20 H atoms (10 H_2 molecules) adsorbed on the interstitial and top sites of the Ni₁₃ cluster. The adsorption energy per H_2 molecule (E_{ads}) can be calculated as in equation (5).

 $E_{ads} = [E_{H2+Ni13/GP} - (n_{H2}E_{H2} + E_{Ni13/GP})]/nH_2$

(5)

where $E_{H2+Ni13/GP}$ and $E_{Ni13/GP}$ are the total energies of the systems with and without H₂ adsorption, respectively, and E_{H2} is the total energy of a H₂ molecule in gas phase.

⁷วักยาลัยเทคโนโลยีส^{ุร}ั

From the calculation adsorption energy, E_{ads} is -88 kJ/mol H₂ with average Ni–H bond distance of 1.71 Å. This E_b indicates strong chemisorption character, which slightly

affects the local structure of the Ni₁₃ cluster by elongating the Ni–Ni bond distance up to 36 pm as compared with the cluster without H₂ adsorption. Form the previous work, calculated adsorption energy of 100-149 kJ/mol are obtained from Ni₁₃ and Pd₆ clusters on graphene and Pt₄ cluster on N-doped graphene (Roncancio S et al., 2018, Cabria et al., 2012, and Chen et al., 2018). These calculated adsorption energies of -88 kJ/mol are consistent with H₂ adsorption energy previously reported, but it has considerably higher than optimal values from the experiments (15-25 kJ/mol). This can be due to the fact the calculated adsorption energies are microscopic properties considering only dissociative hydrogen adsorption on Ni clusters, which molecular physisorption on the surface of active carbons are not taken into account. То approach the bonding character of the adsorbed hydrogen upon adsorption, the Bader charge analysis is carried out. Upon adsorption, the number of electrons of the Ni₁₃ cluster are depleted by 2.63 e, while those of adsorbed hydrogen atoms enhance to +2.60 e⁻. The calculated results are consistent with the commonly known character of metal-hydrogen bonds, where metal usually shares its electrons with hydrogen.

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Figure 4.12 The optimized structures of Ni₁₃ cluster on pyrrolic graphene in the absence (A) and presence (B) of hydrogen adsorption.

To confirm the behavior of charge transfer, Ni *K*-edge XANES spectra of different hydrogen coverages on Ni supported pyrrolic graphene are simulated and compared with the experimental results. The XANES spectra are simulated from the Ni atoms at the center of Ni₁₃ cluster. Ni *K*-edge XANES spectra from simulation and experiment (Figure 4.13) show two peaks at low and high energy (P1 and P2, respectively). The energy at P1 peaks of both simulation and experiment are comparable, while that of P2 shifts ~ 6 eV. From Figure 4.13, the peak intensity ratio of P1:P2 in the simulated spectra is opposite from the experimental spectrum due to the small amount of hydrogen during the experiment (24 mL H₂/min). The absorption edge intensity (P1 peak) increases with hydrogen coverage (8H to 20H atoms),

indicating the reduction of occupation number of Ni cluster. This suggests electron transfer from Ni cluster to the adsorbed hydrogen. Therefore, simulated Ni K-edge XANES spectra are not only considerably in agreement with the experiment but also correspondence to the Bader charge analysis that Ni tends to share its electrons with H to form Ni–H bonds upon hydrogen adsorption. Moreover, the experiments and computations results suggest that hydrogen adsorption mechanisms of 5Ni-ACNF-PVP include not only chemisorption onto Ni nanoparticles but also physisorption and spillover of hydrogen. This proposed mechanism agrees with some calculations, suggesting that spillover was thermodynamically and kinetically difficult due to considerably high energy barrier for hydrogen migration from transition metal nanoparticles to the surface of adsorbent. Therefore, hydrogen adsorption performances can be improved by the enhanced reactive surface area and uniform distribution of Ni nanoparticles on carbon surface.







CHARPTER V

CONCLUSIONS

Activated carbon nanofibers (ACNF-PVP) prepared by carbonization and chemical activation of electrospun polyacrylonitrile (PAN)-polyvinylpyrrolidone (PVP) were studied for hydrogen adsorption at ambient temperature. ACNF-PVP was doped with 5-20 wt. % Ni by a wet impregnation method. ACNF-PVP doped with 5 wt. % Ni revealed uniform distribution and small sizes (5-10 nm) of Ni nanoparticles, while particle agglomeration was found in ACNF-PVP loading with higher Ni contents, especially 20 wt. % Ni. Specific surface area and pore volume of ACNF-PVP were slightly decreased after doping with 5 wt. % Ni. The highest hydrogen adsorption capacity under 50 bar H₂ was obtained from 5 wt. % Ni-doped ACNF-PVP (1.33 wt. % H₂) as compared with the other samples with higher Ni loading contents (0.40-0.44 wt. % H₂). Due to the excellent performances of 5 wt. % Ni-doped ACNF-PVP, further studies including ad/desorption under various pressures and reversibility, as well as investigation of adsorption mechanisms were carried out only on this sample. The adsorption capacity of 0.55-2.12 wt. % H_2 (p(H₂) = 20-100 bar) and cycling stability upon 10 cycles with average capacity of 1.17 wt. % H_2 (p(H_2) = 50 bar) were achieved. Ni 2p XPS spectrum and computations showed strong binding energy between Ni nanoparticles and N doped-ACNF-PVP up to 826 KJ/mol. The latter enhanced reactive surface area for hydrogen dissociative adsorption

and prevented agglomeration of Ni particles upon cycling. The calculated adsorption energies (-88 kJ/mol) were considerably higher than optimal values from the experiments (15-25 kJ/mol) since the calculated adsorption energies were microscopic properties, considering only dissociative hydrogen adsorption on Ni clusters. Both experimental and simulated XANES spectra confirmed that Ni shared its electrons to H to form Ni–H bonds with strong chemisorption character. Moreover, it was found that hydrogen adsorption mechanisms include not only chemisorption onto Ni nanoparticles but also physisorption and spillover of hydrogen. Therefore, hydrogen adsorption performances could be improved by the enhancing the reactive surface area and uniform distribution of Ni nanoparticles on the carbon surface.





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APPENDIX

CALCULATON FOR SYNTHESIS OF NICKEL DOPED

ACNF-PVP



(Ni(NO ₃) ₂ ·6H ₂ O		M_2O Mw = 290.7 gmol ⁻¹		
		Ni Mw = 58.7 gmol^{-1}		
wt. % Ni	=	[Mw of (Ni(NO ₃) ₂ ·6H ₂ O / Mw of Ni] x weigh of Ni		
Sample: 5Ni-	ACNF-	PVP		
5 wt. % Ni	=	[290.7 gmol ⁻¹ /58.7 gmol ⁻¹] x 0.05 g		
	=	248.0 g		
Sample: 10Ni-ACNF-PVP				
10 wt. % Ni	=	$[290.7 \text{ gmol}^{-1} / 58.7 \text{ gmol}^{-1}] \ge 0.10 \text{ g}$		
	=	495.5 g		
Sample: 20Ni	-ACNF	-PVP		
20 wt. % Ni	=	$[290.7 \text{ gmol}^{-1}/58.7 \text{ gmol}^{-1}] \ge 0.20 \text{ g}$		
	=	991.0 g		
CALCULATION OF HYDROGER CAPACITY

Calculation of hydrogen desorption capacity of 5Ni-ACNF-PVP under 100 bar H₂



Figure A Flow rate of hydrogen desorption of sample and reference.





 T_s is temperature at standard condition of MFC of 294.95 K

Ps is pressure at standard condition of MFC of 1.0167 bar

V_s (SL) is volumes of hydrogen gas at standard condition of MFC

 $V_{\text{STP}}\left(L\right)$ is volumes of hydrogen gas at standard temperature and pressure condition

(STP, $T_{STP} = 273.15$ K and $P_{STP} = 1.0133$ bar)

n_{H2} (mol) is hydrogen moles and standard molar volume is 22.4 Lmol⁻¹

sample mass	=	0.4341 g
Peak area	=	110 SCC
Ps	=	1.0167 bar
Vs	=	0.11 L
Ts	=	294.95 K
T _{STP}	=	273.15 K
P _{STP}	= H	1.013 <mark>3 b</mark> ar

 V_{SIP} = [1.0167 bar x 0.11 SL x 273.15 K] / [294.5 K x 1.0133 bar]

 n_{H2}

= [0.1022 L] / [22.4 Lmol⁻¹]

0.004564 mol

H₂ capacity (wt.%) = $[0.004564 \text{ mol x } 2.016 \text{ Lmol}^{-1}/0.4341 \text{ g}] \times 100$ = 2.12 wt. %

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